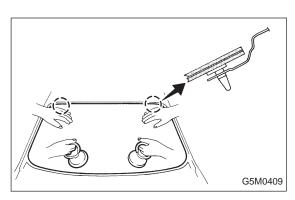
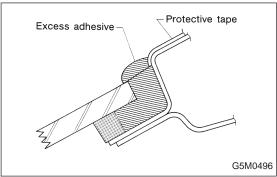
SERVICE PROCEDURE





9) Installation of glass

- (1) Hold glass with rubber suction cups.
- (2) Mount glass on body with matching pin aligned.
- (3) Stick them fast by pressing all sides lightly.

10) Installation of molding

- (1) Remove adhesive overflowing from outside of glass until it becomes level with outer height of glass. Then, add adhesive to portions that need it, and clean with alcohol or white gasoline.
- (2) Install front side molding.

CAUTION:

Do not open and close door after moldings have been installed. When opening and closing door for unavoidable reason, lower door glass and gently move door.

11) Water leakage test

Test for water leakage about one hour after installation.

CAUTION:

- Move vehicle very gently.
- Do not squirt strong hose stream on vehicle.
- 12) Spontaneous drying

After completing all operations, leave vehicle alone for 24 hours.

CAUTION:

When delivering vehicle to user, tell him that vehicle should not be subjected to heavy shocks for at least three days.

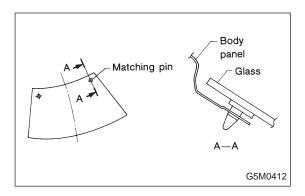
13) Install cowl panel and wiper arm.

6. Rear Window Glass

A: REMOVAL

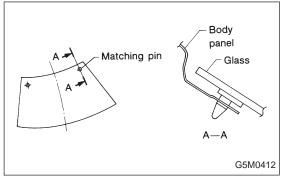
1. 4 DOOR MODEL

- 1) Disconnect connector from rear defogger terminal.
- Remove glass in the same manner as in windshield.



NOTE:

A matching pin is cemented to the corners of glass on compartment side. Use a piano wire when cutting each pin.



2. WAGON MODEL

NOTE:

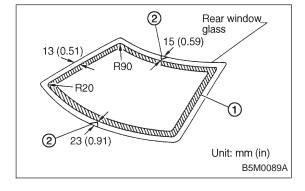
It is impossible to remove the molding from the glass. If molding is broken, replace rear glass.

- 1) Remove rear wiper and rear gate trim.
- 2) Disconnect connector from rear defogger terminal.
- 3) Remove glass in the same manner as in windshield.

CAUTION:

In case of using a piano wire, when re-installing the old rear window glass, be careful not to damage molding. NOTE:

A matching pin is cemented to corners of glass on compartment side. Use a piano wire when cutting each pin.



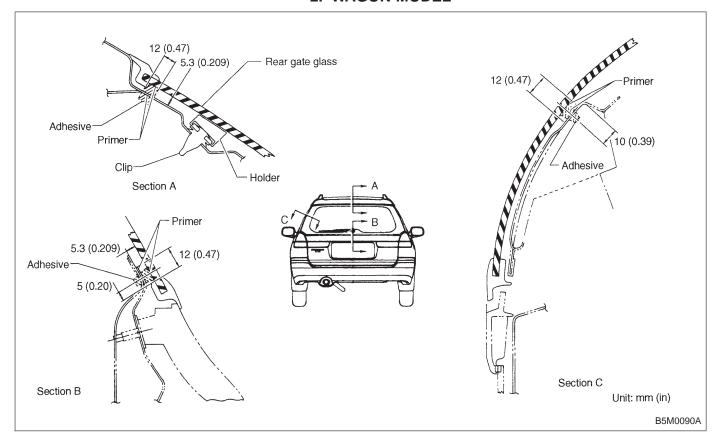
B: INSTALLATION

1. 4 DOOR MODEL

- 1) Install glass in the same manner as in windshield.
- 2) Stick dam rubber (1).
- 3) While aligning ceramic print notch ② on rear window glass with marks in the center of upper and lower moldings, install the two moldings on rear window glass.
- 4) Make rear defogger connections.
- 5) After installation, test for water leakage after about one hour, and leave vehicle alone for 24 hours.

SERVICE PROCEDURE

2. WAGON MODEL



- 1) Install rear gate trim.
- 2) Install glass in the same manner as in windshield.3) About one hour after installation, test for water leakage. Leave vehicle for 24 hours before using it.
- 4) Connect rear defogger connections.
- 5) Install high-mount stop light and rear wiper.