

**1. Clutch System****A: SPECIFICATIONS**

			2200 cc	2500 cc
Clutch cover	Diaphragm set load	kg (lb)	450 (992)	550 (1,213)
Clutch disc	Facing material		Woven	
	O.D. x I.D. x thickness	mm (in)	225 x 150 x 3.5 (8.86 x 5.91 x 0.138)	
	Spline O.D. (No. of teeth)	mm (in)	25.2 (0.992) (24)	
Clutch release lever ratio			3.0	1.6
Release bearing			Grease-packed self-aligning	

**B: SERVICE DATA**

			2200 cc	2500 cc
Clutch pedal	Full stroke	mm (in)	140 — 150 (5.51 — 5.91)	
Release lever	Stroke	mm (in)	24 — 26 (0.94 — 1.02)	
	Play at release lever center	mm (in)	3 — 4 (0.12 — 0.16)	
Clutch disc	Depth of rivet head mm (in)	Standard	1.3 — 1.9 (0.051 — 0.075)	
		Limit of sinking	0.3 (0.012)	
	Limit for runout	mm (in)	1.0 (0.039) at R = 107 (4.21)	