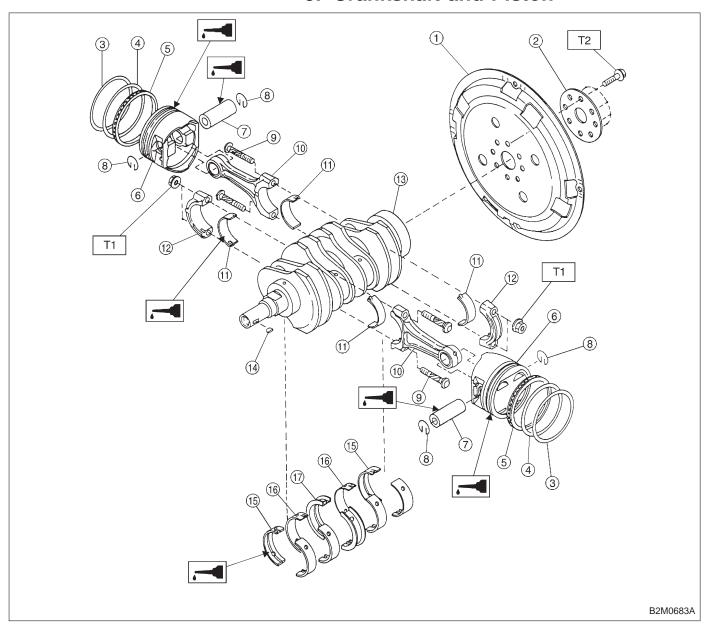
## 5. Crankshaft and Piston



- 1) Drive plate
- Reinforcement
- Top ring
- 4 Second ring
- ⑤ Oil ring
- 6 Piston
- Piston pin
- 8 Circlip
- ① Connecting rod bolt
- (1) Connecting rod
- (f) Connecting rod bearing

- (12) Connecting rod cap
- (13) Crankshaft
- (4) Woodruff key
- ① Crankshaft bearing #1, #5
- © Crankshaft bearing #2, #4
- (7) Crankshaft bearing #3

Tightening torque: N·m (kg-m, ft-lb)

T1: 44±2 (4.5±0.2, 32.5±1.4)

T2: 72±3 (7.3±0.3, 52.8±2.2)