



1. General Precautions

1) Before disassembling engine, place it on ST3.

ST1	498457000	ENGINE STAND ADAPTER RH
ST2	498457100	ENGINE STAND ADAPTER LH
ST3	499817000	ENGINE STAND

- 2) All parts should be thoroughly cleaned, paying special attention to the engine oil passages, pistons and bearings.
- 3) Rotating parts and sliding parts such as piston, bearing and gear should be coated with oil prior to assembly.
- 4) Be careful not to let oil, grease or coolant contact the timing belt, clutch disc and flywheel.
- 5) All removed parts, if to be reused, should be reinstalled in the original positions and directions.
- 6) Gaskets and lock washers must be replaced with new ones. Liquid gasket should be used where specified to prevent leakage.
- 7) Bolts, nuts and washers should be replaced with new ones as required.
- 8) Even if necessary inspections have been made in advance, proceed with assembly work while making rechecks.