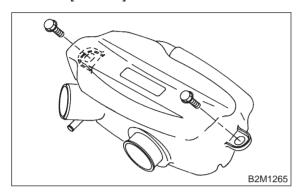
## SERVICE PROCEDURE

# 5. Operating CylinderA: REMOVAL AND INSTALLATION

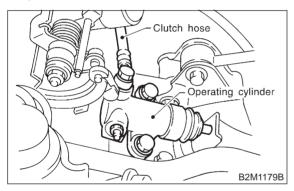
1) Remove air chamber. <Ref. to 2-7 [W18A0].>



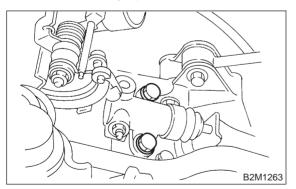
2) Remove clutch hose from operating cylinder.

#### **CAUTION:**

Cover hose joint to prevent brake fluid from flowing out.



3) Remove operating cylinder from transmission.



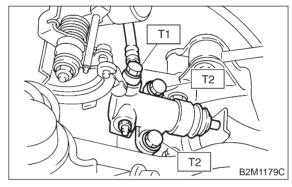
4) Installation is in the reverse order of removal.

#### NOTE:

Before installing operating cylinder, apply grease (SUNLIGHT 2: P/N 003602010) to contact point of release lever and operating cylinder.

### Tightening torque:

T1: 18±3 N·m (1.8±0.3 kg-m, 13.0±2.2 ft-lb) T2: 37±3 N·m (3.8±0.3 kg-m, 27.5±2.2 ft-lb)



5) After bleeding air from operating cylinder, ensure that clutch operates properly. <Ref. to 2-10 [W2A2].>