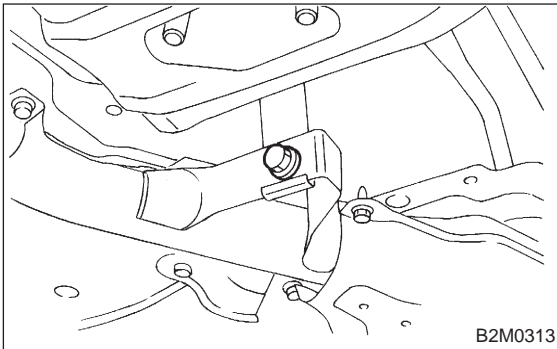


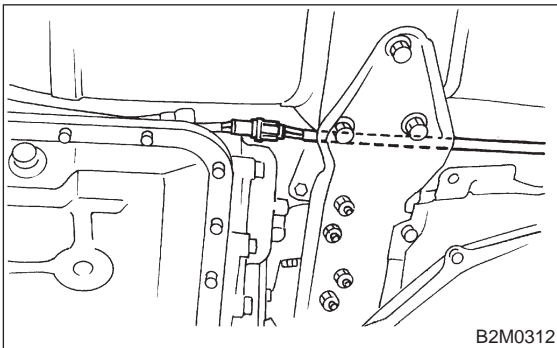
5) Tighten bolt which holds center exhaust pipe to hanger bracket.

**Tightening torque:**

**$35\pm 5$  N·m ( $3.6\pm 0.5$  kg·m,  $26.0\pm 3.6$  ft·lb)**

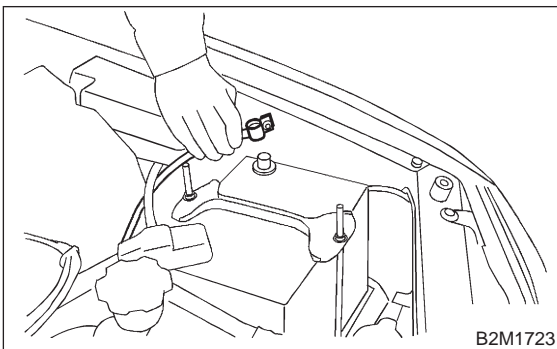


6) Connect rear oxygen sensor connector. (Except California spec. vehicles)



7) Lower the vehicle.

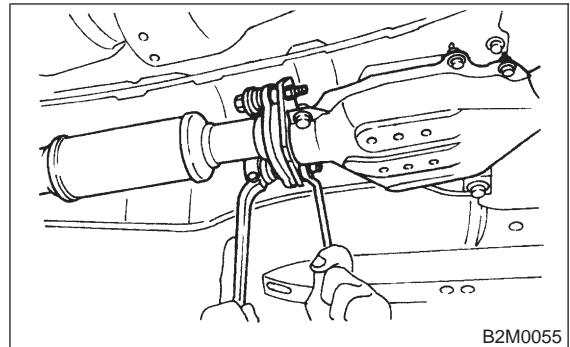
8) Connect battery ground cable.



## 3. Rear Exhaust Pipe

### A: REMOVAL

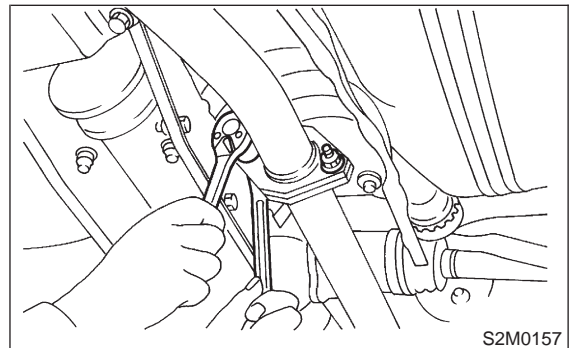
1) Separate rear exhaust pipe from center exhaust pipe.



2) Separate rear exhaust pipe from muffler.

**CAUTION:**

**Be careful not to pull down rear exhaust pipe.**

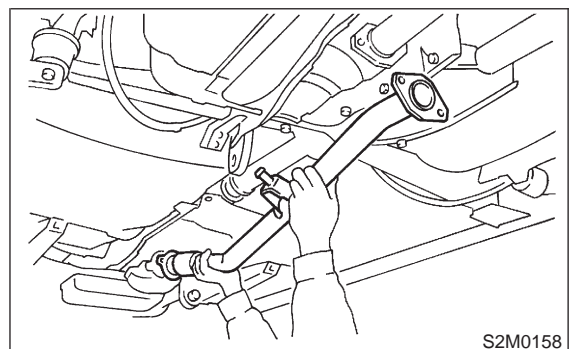


3) Remove rear exhaust pipe bracket from rubber cushion.

**NOTE:**

To facilitate removal, apply a coat of SUBARU CRC or equivalent to pipe bracket in advance.

**SUBARU CRC (Part No. 004301003)**



**B: INSTALLATION****CAUTION:**

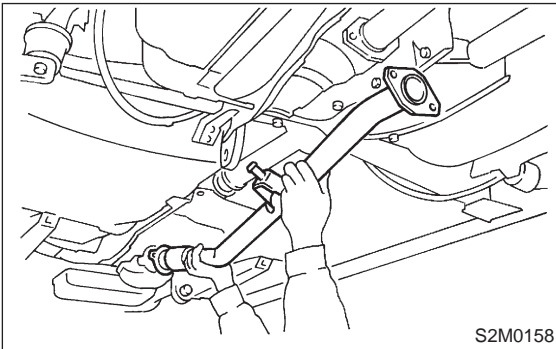
Replace gaskets with new ones.

- 1) Install rear exhaust pipe bracket to rubber cushion.

**NOTE:**

To facilitate installation, apply a coat of SUBARU CRC or equivalent to mating area of rubber cushion in advance.

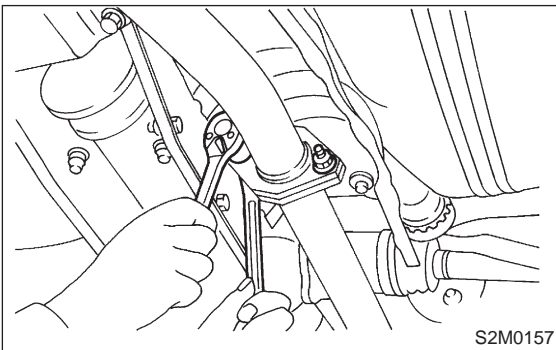
**SUBARU CRC (Part No. 004301003)**



- 2) Install rear exhaust pipe to muffler.

**Tightening torque:**

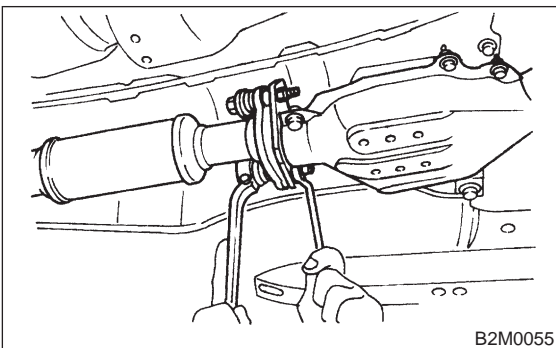
**$48 \pm 5 \text{ N}\cdot\text{m}$  ( $4.9 \pm 0.5 \text{ kg}\cdot\text{m}$ ,  $35.4 \pm 3.6 \text{ ft}\cdot\text{lb}$ )**



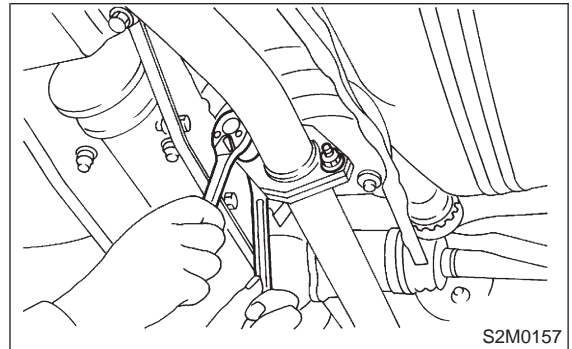
- 3) Install rear exhaust pipe to center exhaust pipe.

**Tightening torque:**

**$18 \pm 5 \text{ N}\cdot\text{m}$  ( $1.8 \pm 0.5 \text{ kg}\cdot\text{m}$ ,  $13.0 \pm 3.6 \text{ ft}\cdot\text{lb}$ )**

**4. Muffler****A: REMOVAL AND INSTALLATION**

- 1) Separate muffler from rear exhaust pipe.



- 2) Remove left and right rubber cushions.

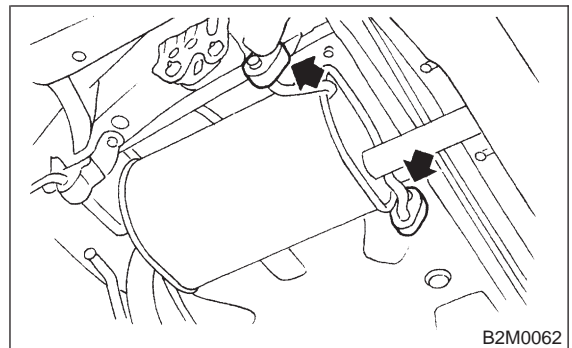
**CAUTION:**

Be careful not to pull down muffler.

**NOTE:**

To facilitate removal, apply a coat of SUBARU CRC or equivalent to mating area of rubber cushions in advance.

**SUBARU CRC (Part No. 004301003)**



- 3) Remove front rubber cushion, and detach muffler assembly.

**NOTE:**

To facilitate removal, apply a coat of SUBARU CRC or equivalent to mating area of rubber cushion in advance.

**SUBARU CRC (Part No. 004301003)**

