## SERVICE PROCEDURE

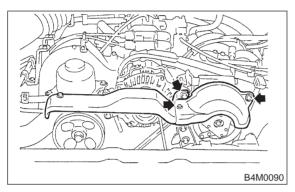
## 11. Compressor

## A: INSPECTION

## 1. COMPRESSOR CLUTCH

### NOTE:

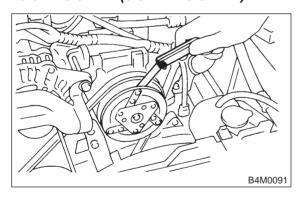
- Compressor is a swash plate type. When trouble occurs, replace compressor as a single unit.
- Compressor clutch trouble is often caused by clutch slippage and noise. Check and take corrective measures, as required.
- 1) Remove belt cover.



2) Compressor clutch trouble is often caused by clutch slippage and noise. Check and take corrective measures, as required.

#### Clearance:

$$0.3 - 0.6 \text{ mm} (0.012 - 0.024 \text{ in})$$



- 3) Check that voltage applied to magnetic coil is at least 10.5 volts.
- 4) When noise is noted, check that it originates in either compressor or pulley bearing.

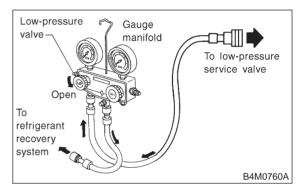
## **B: REMOVAL**

1) Disconnect ground cable from battery.

- 2) Discharge refrigerant using refrigerant recovery system. <Ref. to 4-7 [W600].>
  - (1) Fully close low-pressure valve of manifold gauge.
  - (2) Connect low-pressure charging hose of manifold gauge to low-pressure service valve.
  - (3) Open low-pressure manifold gauge valve slightly, and slowly discharge refrigerant from system.

#### **CAUTION:**

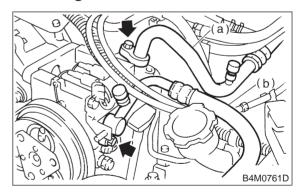
Do not allow refrigerant to rush out. Otherwise, compressor oil will be discharged along with refrigerant.



3) Remove low-pressure hose (a) and high-pressure hose (b).

#### **CAUTION:**

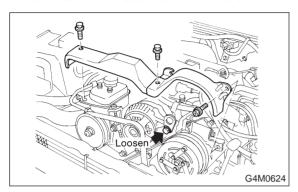
- Be careful not to lose O-ring of low-pressure hose.
- Plug the opening to prevent foreign matter from entering.



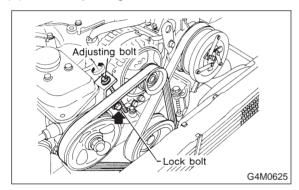
## SERVICE PROCEDURE

4) Remove compressor belt cover and alternator belt cover:

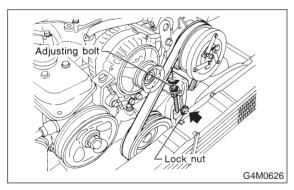
Remove bolts which secure belt covers.



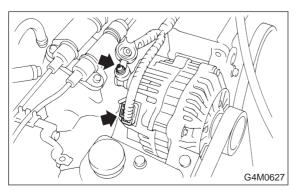
- 5) Remove alternator V-belt:
  - (1) Loosen lock bolt on alternator bracket.
  - (2) Turn adjusting bolt and remove V-belt.



- 6) Remove compressor V-belt:
  - (1) Loosen lock nut on idler pulley.
  - (2) Turn adjusting bolt and remove V-belt.



7) Disconnect alternator harness.

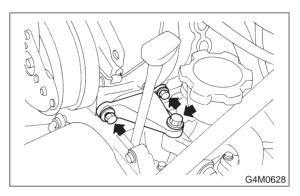


8) Disconnect compressor harness:

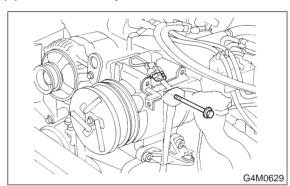
Disconnect compressor harness from body harness.

9) Lower bracket:

Remove bolts which secure lower compressor bracket.

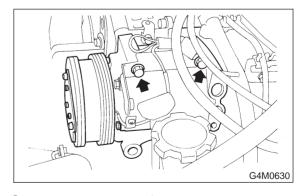


- 10) Remove compressor:
  - (1) Remove bolt which secure compressor.
  - (2) Remove compressor from bracket.



## **C: INSTALLATION**

1) Install compressor: Install compressor on bracket.



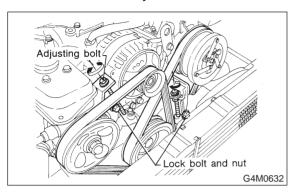
- 2) Connect compressor harness.
- 3) Connect alternator harness.
- 4) Install compressor V-belt (Rear):

After adjusting belt tension, tighten tension pulley lock nut securely.

# **4-7** [W11C0] 11. Compressor

## SERVICE PROCEDURE

5) Install alternator V-belt: After adjusting V-belt tension, tighten alternator bracket lock bolt securely.



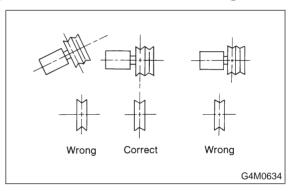
6) Check drive belt tension and adjust it if necessary by changing alternator position and/or idler pulley position.

## **CAUTION:**

- Ensure that the V-belt is aligned correctly. If it is not, check for loose bolts.
- The V-belt should not be too tight or too loose.

A belt which is too tight may break bearing or cause gas to leak from the shaft seal. A belt which is too loose slips, thereby causing the belt cut.

• After completing the compressor installation and testing the system operation, check and adjust the tension of both V-belts again.

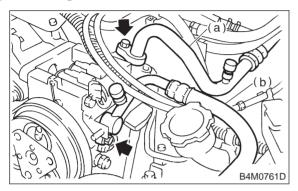


Pulley arrangement	Tension mm (in)/98N (10 kg, 22 lb)	
P/S (B) (A/C)	(A)	(B)
C/P I/P	*New belt: 7.0 - 9.0 (0.276 - 0.354) Existing belt: 9.0 - 11.0 (0.354 - 0.433)	*New belt: 7.5 - 8.5 (0.295 - 0.335) Existing belt: 9.0 - 10.0 (0.354 - 0.394)
Figures in table refer to the number of grooves in pulleys.  C/P: Crankshaft pulley  ALT: Alternator pulley	*When replacing helts with a	new ones adjust tensions to
P/S: Power steering oil pump pulley A/C: Air conditioner compressor pulley I/P: Idler pulley	*When replacing belts with new ones, adjust tensions to specification and then readjust to the same specification after running engine for 5 minutes.	

7) Install high-pressure hose (b). Connect high-pressure hose with compressor.

#### CAUTION:

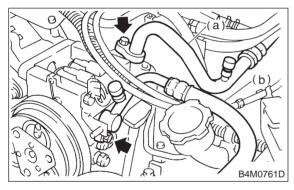
Be sure to apply compressor oil to the periphery of O-ring.



8) Install low-pressure hose (a). Connect low-pressure hose with compressor.

#### **CAUTION:**

Be sure to apply compressor oil to the periphery of O-ring.

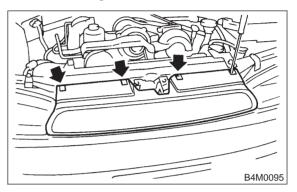


- 9) Install belt cover.
- 10) Connect ground cable to negative terminal of battery.
- 11) Charge refrigerant. <Ref. to 4-7 [W7H0].>

## 12. Condenser

## A: REMOVAL AND INSTALLATION

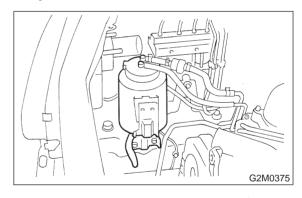
- 1) Disconnect battery negative terminal.
- 2) Discharge refrigerant using refrigerant recovery system. <Ref. to 4-7 [W600].>
- 3) Remove front grille.



4) Remove canister from bracket.

#### **CAUTION:**

- Do not disconnect hose from canister.
- Insert air vent hose of canister into the hole on body.



- 5) Remove the radiator upper bracket of both side.
- 6) Disconnect high-pressure hose (a) and high-pressure pipe (b) from condenser.

