SERVICE PROCEDURE

7) While holding hexagonal part of brake hose fitting with a wrench, tighten flare nut to the specified torque.

Tightening torque (Brake pipe flare nut):
$$15^{+3}/_{-2}$$
 N·m (1.5^{+0.3}/ $_{-0.2}$ kg-m, 10.8^{+2.2}/ $_{-1.4}$ ft-lb)

8) Bleed air from the brake system.

2. REAR BRAKE HOSE

- 1) Pass brake hose through the hole of bracket, and lightly tighten flare nut to connect brake pipe.
- 2) Insert clamp upward to fix brake hose.
- 3) While holding hexagonal part of brake hose fitting with a wrench, tighten flare nut to the specified torque.

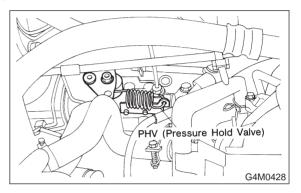
Tightening torque (Brake pipe flare nut):
$$15^{+3}/_{-2}$$
 N·m $(1.5^{+0.3}/_{-0.2}$ kg-m, $10.8^{+2.2}/_{-1.4}$ ft-lb)

4) Bleed air from the brake system.

8. Hill Holder

A: REMOVAL

- 1) Drain brake fluid from reservoir of master cylinder.
- 2) Remove adjusting nut and cable clamp, and disconnect PHV cable from cable bracket on engine.



- 3) Detach PHV cable from clips.
- 4) Remove cable clamp, and disconnect PHV cable from PHV stay.

CAUTION:

Carefully protect boots and inner cable from damage when disconnecting PHV cable.

5) Disconnect brake pipes from PHV.

CAUTION:

- Pay attention not to drop brake fluid onto body painting since it may dissolve paint.
- Pay attention not to damage hexagonal head of flare nut by using pipe wrench without fail.
- 6) Detach PHV along with support from side frame.

CAUTION:

Exercise utmost care to prevent foreign matter from entering into PHV when removing it.

B: INSPECTION

Check up removed parts as follows, and replace defective ones.

- 1) Check if boots of PHV cable are damaged or degraded, and if inner cable is damaged or corroded.
- 2) Check if return spring is worn out, damaged or corroded.
- 3) Confirm that rolling sound of ball is heard with PHV inclined and lever rotates smoothly.

CAUTION:

Never disassemble PHV. Replace entire PHV assembly if necessary.

C: INSTALLATION

1) Install PHV onto side frame.

SERVICE PROCEDURE

Tightening torque:

18±5 N·m (1.8±0.5 kg-m, 13.0±3.6 ft-lb)

2) Connect brake pipes to PHV.

Tightening torque:

$$15^{+3}/_{-2}$$
 N·m $(1.5^{+0.3}/_{-0.2}$ kg-m, $10.8^{+2.2}/_{-1.4}$ ft-lb)

CAUTION:

Confirm that brake pipes are not deformed and/or damaged. Replace them with new ones if necessary.

3) Install PHV cable to PHV stay.

CAUTION:

If cable clamp (and clips) is damaged, replace it with a new one.

4) Connect PHV cable with clips.

NOTE:

Avoid sharp bending of PHV cable as it may cause breakage.

- 5) Install PHV cable onto cable bracket on engine.
- 6) Apply grease to the following points.
- Hook portion of return spring
- Cable end portion of lever

Grease:

SUNLIGHT 2 (Part No. 003602010)

7) Be sure to bleed air from the system.

CAUTION:

After replacing PHV cable or clutch cable with new one, operate clutch pedal about 30 times as a running-in operation prior to adjustment.

D: ADJUSTMENTS

Confirm stopping and starting performances by activating hill holder on an uphill road of 3° or higher inclination.

1) If vehicle does not stop:

Tighten adjusting nut of PHV cable.

- 2) If vehicle does not start properly;
- Case A When hill holder is released later than engagement of clutch pedal (Engine tends to stall.):

Loosen adjusting nut gradually until smooth starting is enabled.

• Case B — When hill holder is released earlier than engagement of clutch pedal (Vehicle slips down slightly.):

Tighten adjusting nut so that hill holder is released later than engagement of clutch pedal (status in Case A). Then make adjustment the same as in Case A.

NOTE:

Whenever turning adjusting nut, prevent PHV cable from revolving as shown in Figure.

