

2. Rear Differential

A: SPECIFICATIONS

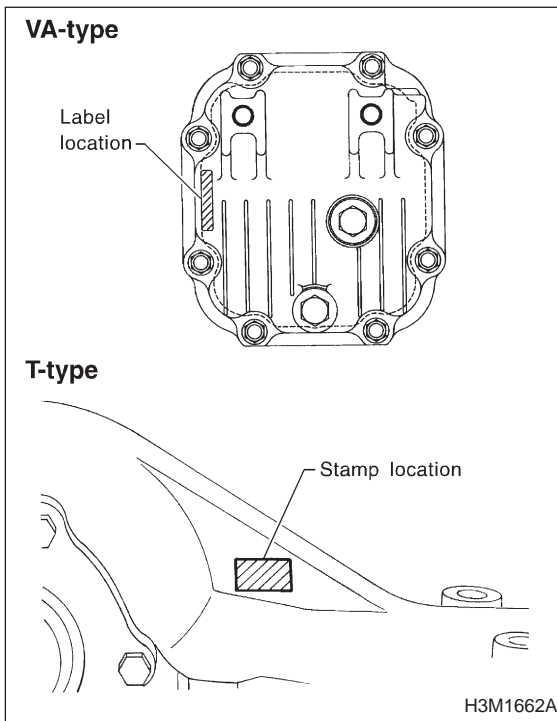
Type of gear	Hypoid			
	MT		AT	
	2200 cc	2500 cc	2200 cc	2500 cc
Gear ratio (Number of gear teeth)	3.900 (39/10)	4.111 (37/9)	4.111 (37/9)	4.444 (40/9)
Oil capacity	0.8 ℓ (0.8 US qt, 0.7 Imp qt)			
Rear differential gear oil	GL-5			

B: IDENTIFICATION

When replacing a rear differential assembly, select the correct one according to the following table.

CAUTION:

Using the different rear differential assembly causes the drive line and tires to “drag” or emit abnormal noise when AWD is selected.





Gear ratio		Stamp or label on rear differential
2200 cc MT	3.900	<div style="border: 1px solid black; padding: 5px; display: inline-block;"> T 1 </div>
2200 cc AT	4.111	<div style="border: 1px solid black; padding: 5px; display: inline-block;"> VA1REF-XG </div>

B3M0124

H3M1159

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Gear ratio		Stamp or label on rear differential
2500 cc MT	4.111	 B3M0127
2500 cc AT	4.444	 B3M0421

C: ADJUSTING PARTS

1. REAR DIFFERENTIAL (T-TYPE)

Front and rear bearing preload at companion flange bolt hole	New bearing	19.6 — 28.4 N (2.0 — 2.9 kg, 4.4 — 6.4 lb)
	Used bearing	8.34 — 16.67 N (0.85 — 1.70 kg, 1.87 — 3.75 lb)
Preload adjusting spacer	Part No.	Length
	383695201	56.2 mm (2.213 in)
	383695202	56.4 mm (2.220 in)
	383695203	56.6 mm (2.228 in)
	383695204	56.8 mm (2.236 in)
	383695205	57.0 mm (2.244 in)
Preload adjusting washer	Part No.	Thickness
	383705200	2.59 mm (0.1020 in)
	383715200	2.57 mm (0.1012 in)
	383725200	2.55 mm (0.1004 in)
	383735200	2.53 mm (0.0996 in)
	383745200	2.51 mm (0.0988 in)
	383755200	2.49 mm (0.0980 in)
	383765200	2.47 mm (0.0972 in)
	383775200	2.45 mm (0.0965 in)
	383785200	2.43 mm (0.0957 in)
	383795200	2.41 mm (0.0949 in)
	383805200	2.39 mm (0.0941 in)
	383815200	2.37 mm (0.0933 in)
	383825200	2.35 mm (0.0925 in)
383835200	2.33 mm (0.0917 in)	
383845200	2.31 mm (0.0909 in)	

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Pinion height adjusting shim	Part No.	Thickness
	383495200	3.09 mm (0.1217 in)
	383505200	3.12 mm (0.1228 in)
	383515200	3.15 mm (0.1240 in)
	383525200	3.18 mm (0.1252 in)
	383535200	3.21 mm (0.1264 in)
	383545200	3.24 mm (0.1276 in)
	383555200	3.27 mm (0.1287 in)
	383565200	3.30 mm (0.1299 in)
	383575200	3.33 mm (0.1311 in)
	383585200	3.36 mm (0.1323 in)
	383595200	3.39 mm (0.1335 in)
	383605200	3.42 mm (0.1346 in)
	383615200	3.45 mm (0.1358 in)
	383625200	3.48 mm (0.1370 in)
	383635200	3.51 mm (0.1382 in)
	383645200	3.54 mm (0.1394 in)
	383655200	3.57 mm (0.1406 in)
	383665200	3.60 mm (0.1417 in)
	383675200	3.63 mm (0.1429 in)
383685200	3.66 mm (0.1441 in)	
Side gear backlash	—	0.10 — 0.20 mm (0.0039 — 0.0079 in)
Side gear thrust washer	Part No.	Thickness
	383445201	0.75 — 0.80 mm (0.0295 — 0.0315 in)
	383445202	0.80 — 0.85 mm (0.0315 — 0.0335 in)
	383445203	0.85 — 0.90 mm (0.0335 — 0.0354 in)
Side bearing standard width	—	20.00 mm (0.7874 in)
Side bearing retainer shim	Part No.	Thickness
	383475201	0.20 mm (0.0079 in)
	383475202	0.25 mm (0.0098 in)
	383475203	0.30 mm (0.0118 in)
	383475204	0.40 mm (0.0157 in)
	383475205	0.50 mm (0.0197 in)
Crown gear to drive pinion backlash		0.10 — 0.20 mm (0.0039 — 0.0079 in)
Crown gear runout on its back surface	Limit	0.05 mm (0.0020 in)
Oil capacity		0.8 ℓ (0.8 US qt, 0.7 Imp qt)

2. REAR DIFFERENTIAL (VA-TYPE)

Front and rear bearing preload at companion flange bolt hole	New bearing	12.7 — 32.4 N (1.3 — 3.3 kg, 2.9 — 7.3 lb)
Preload adjusting spacer	Part No.	Length mm (in)
	32288AA040	52.3 (2.059)
	32288AA050	52.5 (2.067)
	31454AA100	52.6 (2.071)
	32288AA060	52.7 (2.075)
	31454AA110	52.8 (2.079)
	32288AA070	52.9 (2.083)
	31454AA120	53.0 (2.087)
	32288AA080	53.1 (2.091)
	32288AA090	53.3 (2.098)

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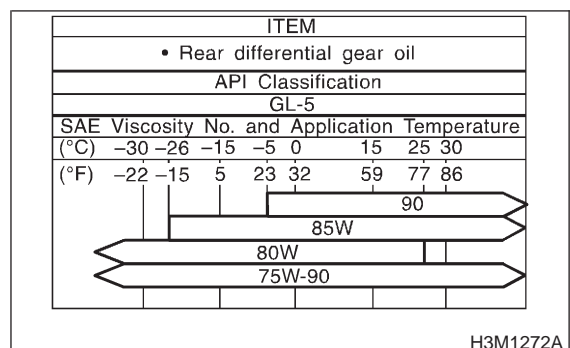
Preload adjusting washer	Part No.	Thickness mm (in)
	38336AA000	1.500 (0.0591)
	38336AA120	1.513 (0.0596)
	38336AA010	1.525 (0.0600)
	38336AA130	1.538 (0.0606)
	38336AA020	1.550 (0.0610)
	38336AA140	1.563 (0.0615)
	38336AA030	1.575 (0.0620)
	38336AA150	1.588 (0.0625)
	38336AA040	1.600 (0.0630)
	38336AA160	1.613 (0.0635)
	38336AA050	1.625 (0.0640)
	38336AA170	1.638 (0.0645)
	38336AA060	1.650 (0.0650)
	38336AA180	1.663 (0.0655)
	38336AA070	1.675 (0.0659)
	38336AA190	1.688 (0.0665)
38336AA080	1.700 (0.0669)	
38336AA200	1.713 (0.0674)	
38336AA090	1.725 (0.0679)	
38336AA210	1.738 (0.0684)	
38336AA100	1.750 (0.0689)	
38336AA220	1.763 (0.0694)	
38336AA110	1.775 (0.0699)	
Pinion height adjusting shim	Part No.	Thickness mm (in)
	32295AA200	0.150 (0.0059)
	32295AA210	0.175 (0.0069)
	32295AA220	0.200 (0.0079)
	32295AA230	0.225 (0.0089)
	32295AA240	0.250 (0.0098)
32295AA250	0.275 (0.0108)	
Side gear backlash	0.05 — 0.15 mm (0.0020 — 0.0059 in)	
Side gear thrust washer	Part No.	Thickness mm (in)
	803135011	0.925 — 0.950 (0.0364 — 0.0374)
	803135012	0.950 — 0.975 (0.0374 — 0.0384)
	803135013	0.975 — 1.000 (0.0384 — 0.0394)
	803135014	1.000 — 1.025 (0.0394 — 0.0404)
803135015	1.025 — 1.050 (0.0404 — 0.0413)	
Crown gear to drive pinion backlash	0.10 — 0.15 (0.0039 — 0.0059)	
Crown gear runout on its back surface	Limit 0.05 (0.0020)	
Oil capacity	0.8 ℓ (0.8 US qt, 0.7 Imp qt)	

D: REAR DIFFERENTIAL GEAR OIL

● Recommended oil

CAUTION:

Each oil manufacturer has its base oil and additives. Thus, do not mix two or more brands.



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MEMO: