

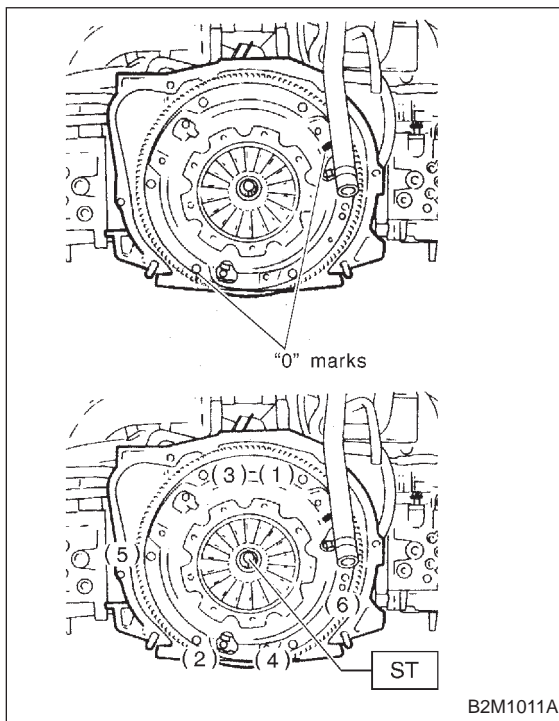
4) Install clutch cover on flywheel and tighten bolts to the specified torque.

NOTE:

- When installing the clutch cover on the flywheel, position the clutch cover so that there is a gap of 120° or more between “0” marks on the flywheel and clutch cover. (“0” marks indicate the directions of residual unbalance.)
- Note the front and rear of the clutch disc when installing.
- Temporarily tighten bolts by hand. Each bolt should be tightened to the specified torque in a crisscross fashion.

Tightening torque:

15.7±1.5 N·m (1.6±0.15 kg·m, 11.6±1.1 ft·lb)

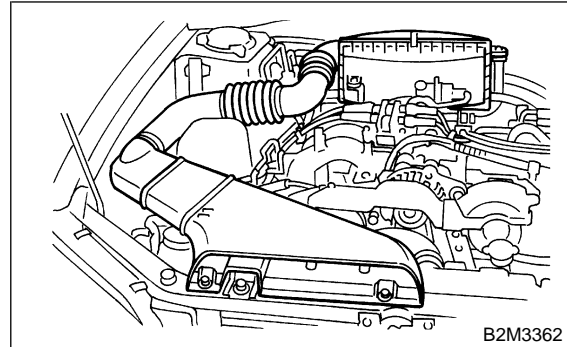


5) Remove ST.
ST 499747100 CLUTCH DISC GUIDE

5. Operating Cylinder

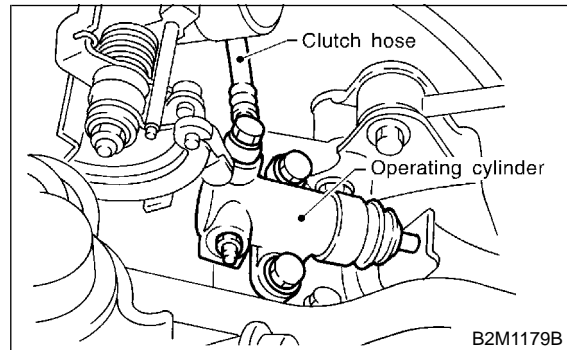
A: REMOVAL AND INSTALLATION

1) Remove air chamber.



2) Remove clutch hose from operating cylinder.

CAUTION:
Cover hose joint to prevent clutch fluid from flowing out.



3) Remove operating cylinder from transmission.

