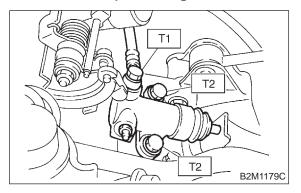
4) Installation is in the reverse order of removal.

### NOTE:

Before installing operating cylinder, apply grease (SUNLIGHT 2: P/N 003602010) to contact point of release lever and operating cylinder.

## Tightening torque:

T1: 18±3 N·m (1.8±0.3 kg-m, 13.0±2.2 ft-lb) T2: 37±3 N·m (3.8±0.3 kg-m, 27.5±2.2 ft-lb)

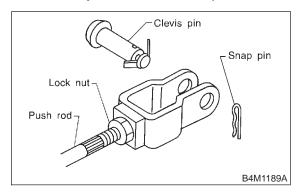


5) After bleeding air from operating cylinder, ensure that clutch operates properly. <Ref. to 2-10 [W2A0].>

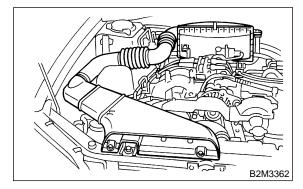
# 6. Master Cylinder and Reservoir Tank

## A: REMOVAL

- 1) Thoroughly drain brake fluid from reservoir tank.
- 2) Remove snap pin, clevis pin and separate push rod of master cylinder from clutch pedal.



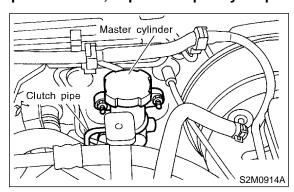
3) Remove air cleaner case and air intake duct. <Ref. to 2-7 [W1A0].>



- 4) Remove clutch pipe from master cylinder.
- 5) Remove master cylinder with reservoir tank.

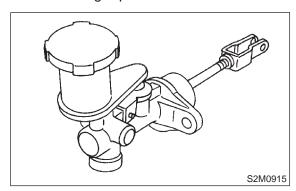
## **CAUTION:**

Be extremely careful not to spill brake fluid. Brake fluid spilt on the vehicle body will harm the paint surface; wipe it off quickly if spilt.

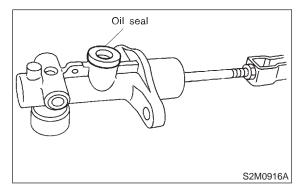


# **B: DISASSEMBLY**

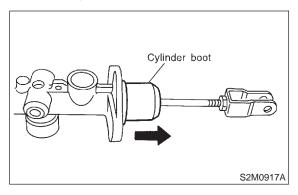
1) Remove straight pin and reservoir tank.



2) Remove oil seal.



3) Move the cylinder boot backward.



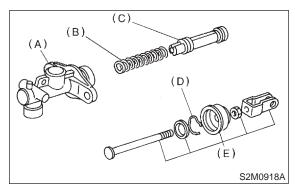
4) Remove snap ring.

### **CAUTION:**

Be careful when removing the snap ring to prevent the rod, washer, piston and return spring from flying out.

# C: INSPECTION

If any damage, deformation, wear, swelling, rust or other faults are found on the cylinder, piston, push rod, fluid reservoir, return spring and gasket, replace the faulty part.



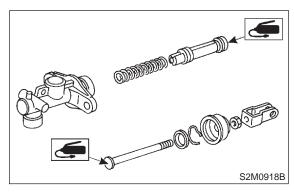
- (A) Master cylinder body
- (B) Return spring
- (C) Piston
- (D) Snap ring
- (E) Rod ASSY

# D: ASSEMBLY

1) Apply a coat of grease to the contacting surfaces of the push rod and piston before installation.

## Grease:

SILICONE GREASE G40M (Part No. 004404003)



2) To assemble the master cylinder reverse the sequence of disassembly procedure.

# **E: INSTALLATION**

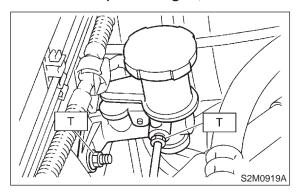
1) Install master cylinder to body, and install clutch pipe to master cylinder.

## **CAUTION:**

Check that pipe is routed properly.

# Tightening torque:

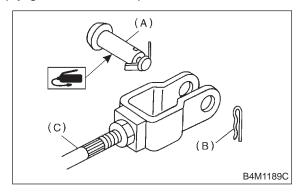
T: 18±3 N·m (1.8±0.3 kg-m, 13.0±2.2 ft-lb)



2) Connect push rod of master cylinder to clutch pedal, and install clevis pin and snap pin.

## NOTE:

Apply grease to clevis pin.



- (A) Clevis pin
- (B) Snap pin
- (C) Push rod
- 3) After bleeding air from system, ensure that clutch operates properly.

<Ref. to 2-10 [W2A0].>

4) Install air cleaner case and air intake duct. <Ref. to 2-7 [W1A0].>

