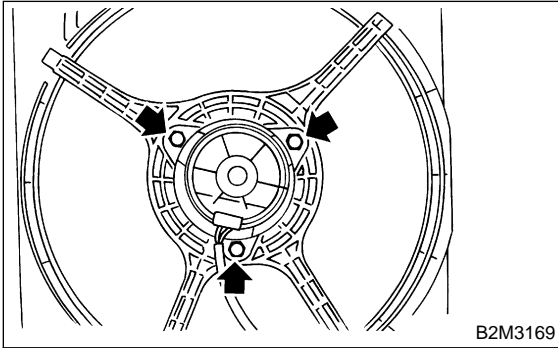


4) Installation is in the reverse order of removal.

Tightening torque:

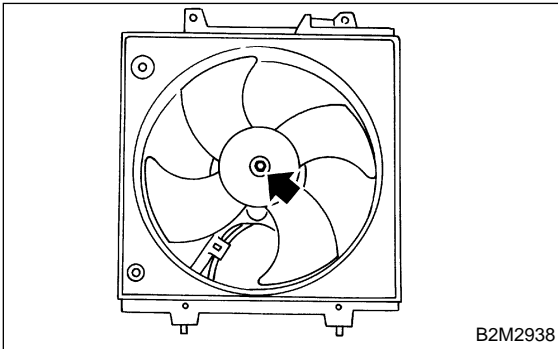
$4.4 \pm 0.5 \text{ N}\cdot\text{m}$ ($0.45 \pm 0.05 \text{ kg}\cdot\text{m}$, $3.3 \pm 0.4 \text{ ft}\cdot\text{lb}$)



B2M3169

Tightening torque:

$3.4 \pm 0.5 \text{ N}\cdot\text{m}$ ($0.35 \pm 0.05 \text{ kg}\cdot\text{m}$, $2.5 \pm 0.4 \text{ ft}\cdot\text{lb}$)

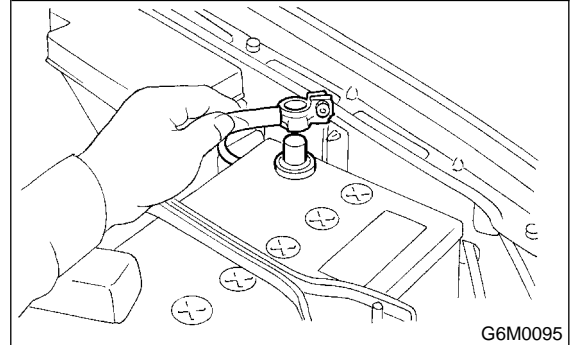


B2M2938

7. Water Pipe

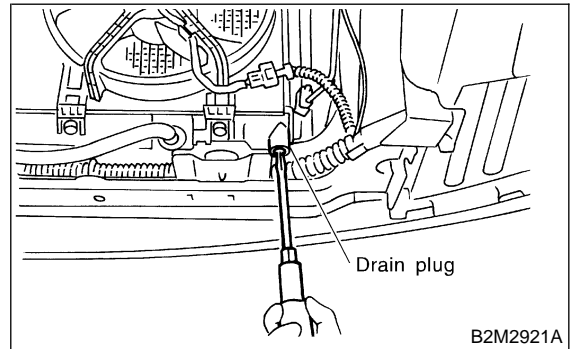
A: REMOVAL

- 1) Release fuel pressure.
<Ref. to 2-8 [W1A0].>
- 2) Disconnect ground cable from the battery.



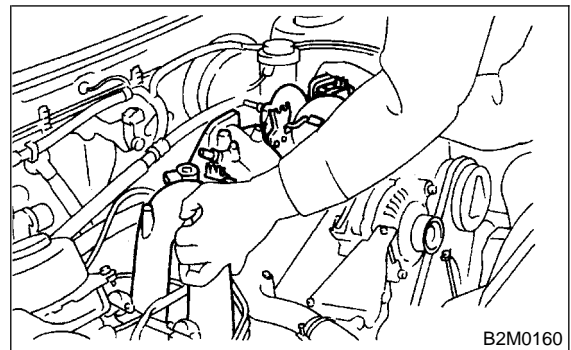
G6M0095

- 3) Drain engine coolant completely.
<Ref. to 2-5 [W9A0].>



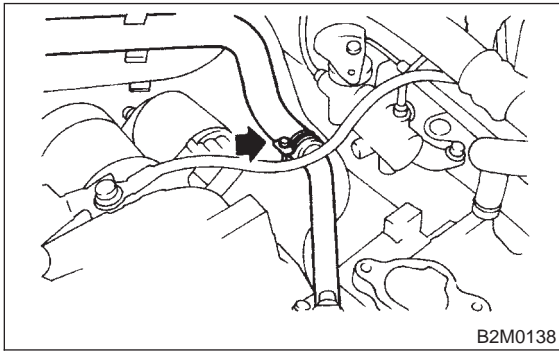
B2M2921A

- 4) Remove intake manifold.
<Ref. to 2-7 [W3A0].>

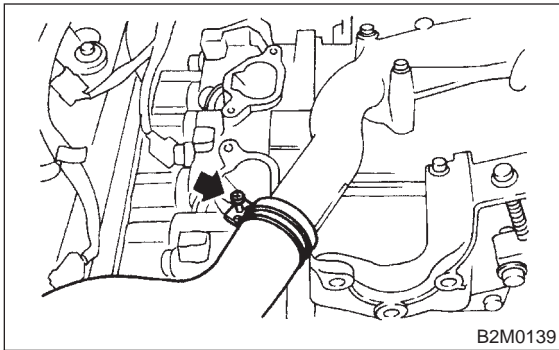


B2M0160

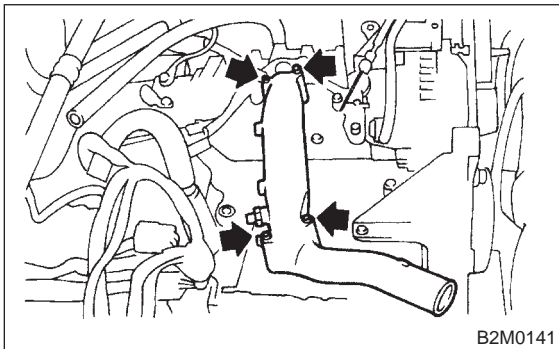
5) Disconnect heater inlet hose.



6) Disconnect radiator inlet hose from water pipe.



7) Remove bolts which install water pipe on cylinder block.



B: INSTALLATION

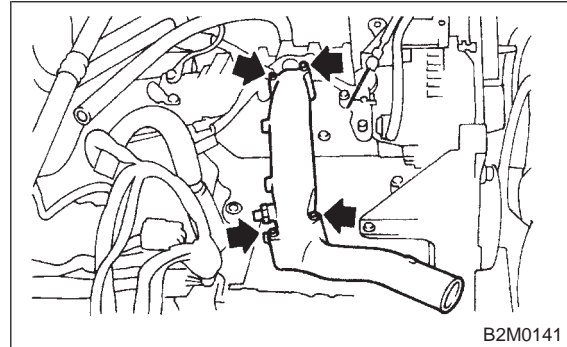
1) Install water pipe on cylinder block.

Tightening torque:

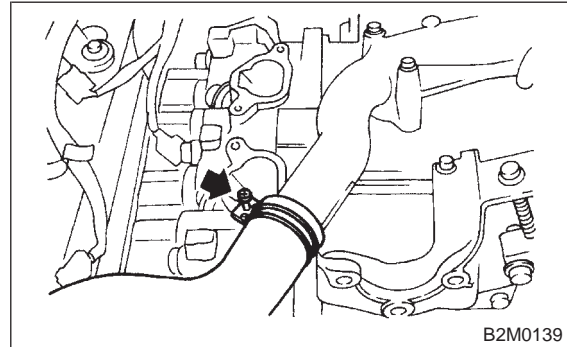
$6.4 \pm 0.5 \text{ N}\cdot\text{m}$ ($0.65 \pm 0.05 \text{ kg}\cdot\text{m}$, $4.7 \pm 0.4 \text{ ft}\cdot\text{lb}$)

CAUTION:

Use a new O-ring.



2) Connect radiator inlet hose.



3) Connect heater inlet hose.

