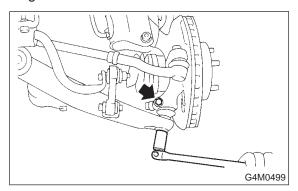
3. Front Ball Joint

A: REMOVAL

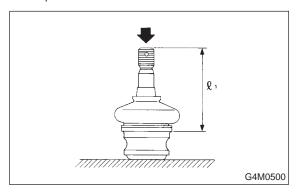
- 1) Remove the wheel.
- 2) Pull out the cotter pin from the ball stud, remove the castle nut, and extract the ball stud from the transverse link.
- 3) Remove the bolt securing the ball joint to the housing.



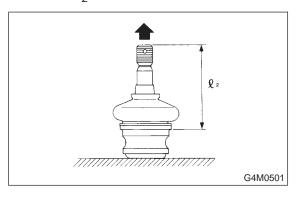
4) Extract the ball joint from the housing.

B: INSPECTION

- 1) Measure play of ball joint by the following procedures. Replace with a new one when the play exceeds the specified value.
 - (1) With 686 N (70 kg, 154 lb) loaded in the direction shown in the figure, measure dimension ℓ_1 .



(2) With 686 N (70 kg, 154 lb) loaded in the opposite direction shown in the figure, measure dimension ℓ_2 .



- (3) Calculate plays from the following formula. $S = \ell_2 \ell_1$
- (4) When plays are larger than the following value, replace with a new one.

FRONT BALL JOINT Specified play for replacement: S Less than 0.3 mm (0.012 in)

- 2) When play is smaller than the specified value, visually inspect the dust cover.
- 3) The ball joint and cover that have been removed must be checked for wear, damage or cracks, and any defective part must be replaced.
- 4) If the dust cover is damaged, replace with the new ball joint.

C: INSTALLATION

1) Install ball joint onto housing.

Torque (Bolt): 49 N·m (5.0 kg-m, 36 ft-lb)

CAUTION:

Do not apply grease to tapered portion of ball stud.

2) Connect ball joint to transverse link.

Torque (Castle nut): 39 N·m (4.0 kg-m, 29 ft-lb)

- 3) Retighten castle nut further within 60° until a slot in castle nut is aligned with the hole in ball stud end, then insert new cotter pin and bend it around castle nut.
- 4) Install front wheel.