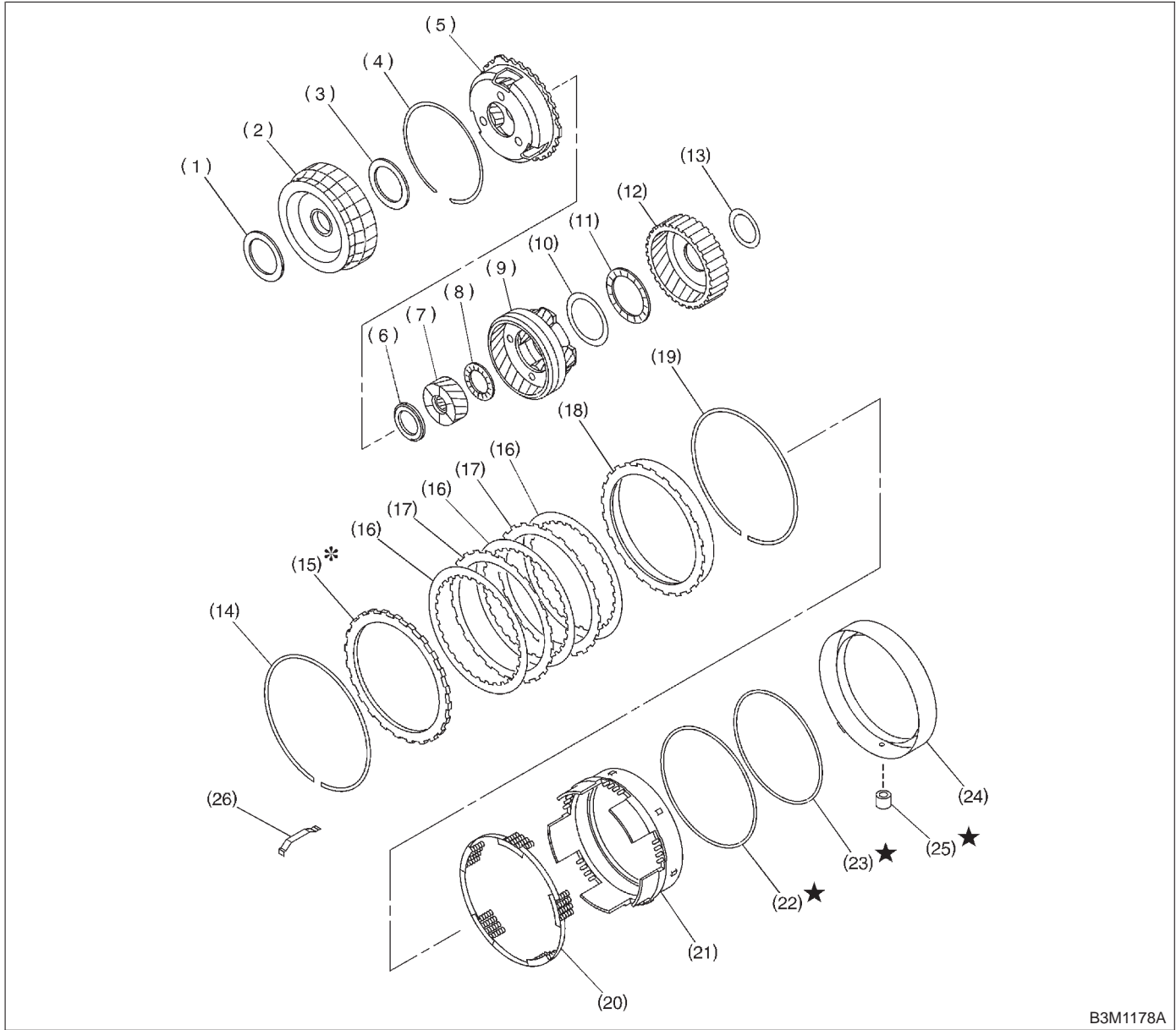


6. Planetary Gear and 2-4 Brake



B3M1178A

- |                             |                            |                                |
|-----------------------------|----------------------------|--------------------------------|
| (1) Thrust needle bearing   | (10) Washer                | (19) Snap ring                 |
| (2) Front sun gear          | (11) Thrust needle bearing | (20) Spring retainer           |
| (3) Thrust needle bearing   | (12) Rear internal gear    | (21) 2-4 brake piston          |
| (4) Snap ring               | (13) Washer                | (22) Lathe cut seal ring       |
| (5) Front planetary carrier | (14) Snap ring             | (23) Lathe cut seal ring       |
| (6) Thrust needle bearing   | (15) Retaining plate       | (24) 2-4 brake piston retainer |
| (7) Rear sun gear           | (16) Drive plate           | (25) 2-4 brake seal            |
| (8) Thrust needle bearing   | (17) Driven plate          | (26) Leaf spring               |
| (9) Rear planetary carrier  | (18) Pressure rear plate   |                                |