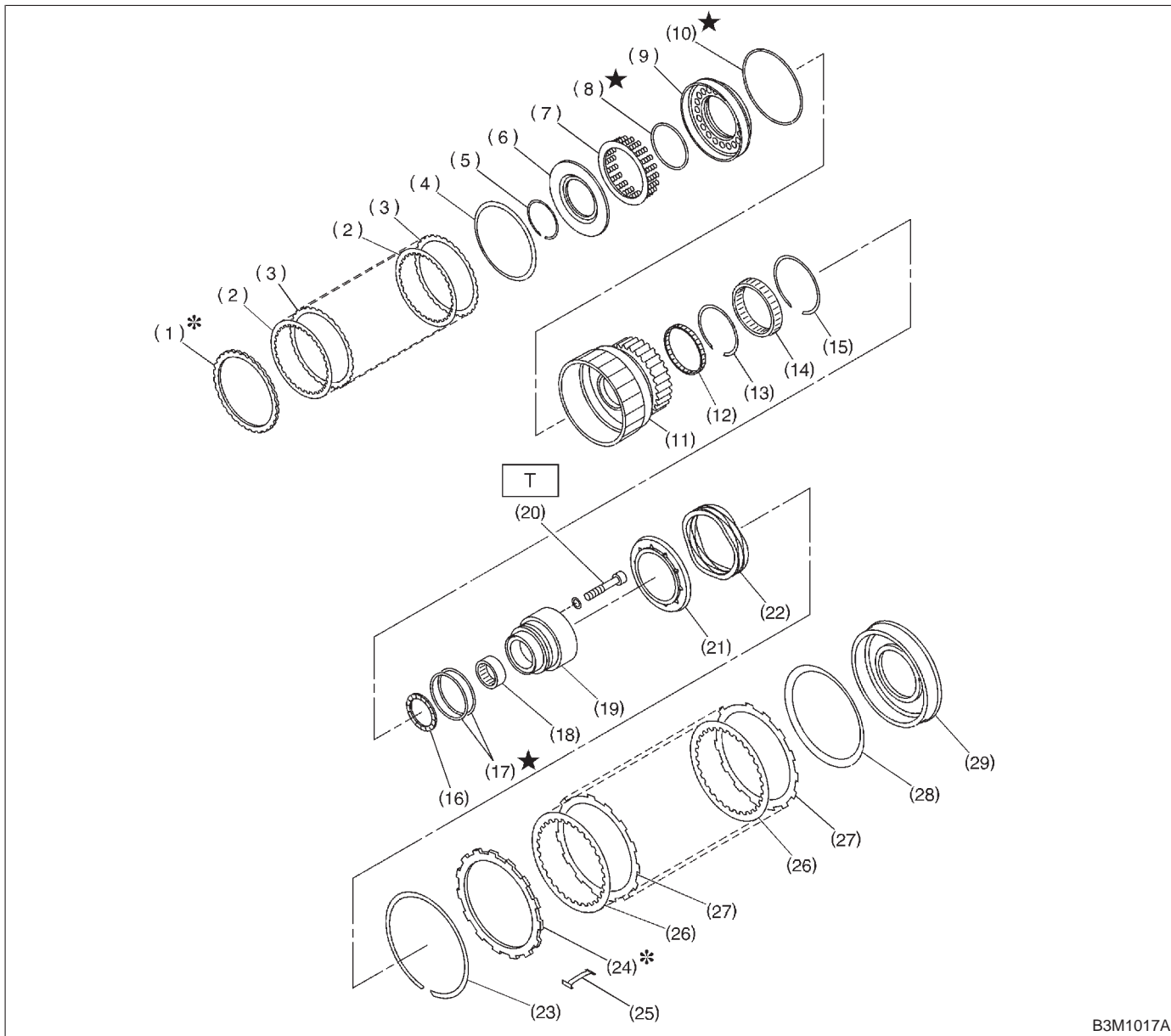


# 7. Low Clutch and Low & Reverse Brake



B3M1017A

- |                          |                                |                                   |
|--------------------------|--------------------------------|-----------------------------------|
| (1) Retaining plate      | (12) Needle bearing            | (23) Snap ring                    |
| (2) Drive plate          | (13) Snap ring (Inner)         | (24) Retaining plate              |
| (3) Driven plate         | (14) One-way clutch            | (25) Leaf spring                  |
| (4) Dish plate           | (15) Snap ring (Outer)         | (26) Drive plate                  |
| (5) Snap ring            | (16) Thrust needle bearing     | (27) Driven plate                 |
| (6) Cover                | (17) Seal ring                 | (28) Dish plate                   |
| (7) Spring retainer      | (18) Needle bearing            | (29) Low and reverse brake piston |
| (8) Lathe cut seal ring  | (19) One-way clutch inner race |                                   |
| (9) Low clutch piston    | (20) Socket bolt               |                                   |
| (10) Lathe cut seal ring | (21) Retainer                  |                                   |
| (11) Low clutch drum     | (22) Return spring             |                                   |

**Tightening torque: N-m (kg-m, ft-lb)**  
**T: 25±2 (2.5±0.2, 18.1±1.4)**