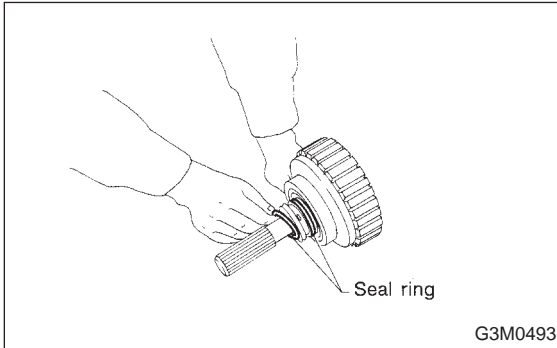


11) Coat the seal ring with vaseline, and install it in the seal ring groove of the shaft.

**CAUTION:**

**Do not expand the seal ring excessively when installing.**

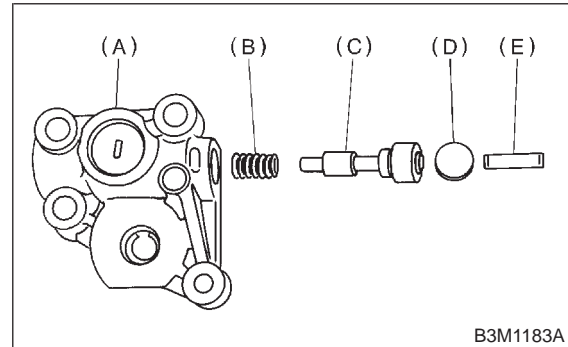
ST 899580100 INSTALLER

**22. Transfer Valve Body****A: DISASSEMBLY**

- 1) Separate duty solenoid C (transfer) and transfer valve body.
- 2) Remove the stopper plate and pry out the plug with a screwdriver. Then extract the spring and transfer control valve together.

**CAUTION:**

**Be careful not to damage the valve and valve body.**



- (A) Transfer valve body
- (B) Return spring
- (C) Transfer control valve
- (D) Plug
- (E) Stopper plate

**B: INSPECTION**

Check each component for harmful cuts, damage, or other faults.

**C: ASSEMBLY**

To assemble, reverse the removal sequence.

**NOTE:**

Make sure the valve slides smoothly after assembling.