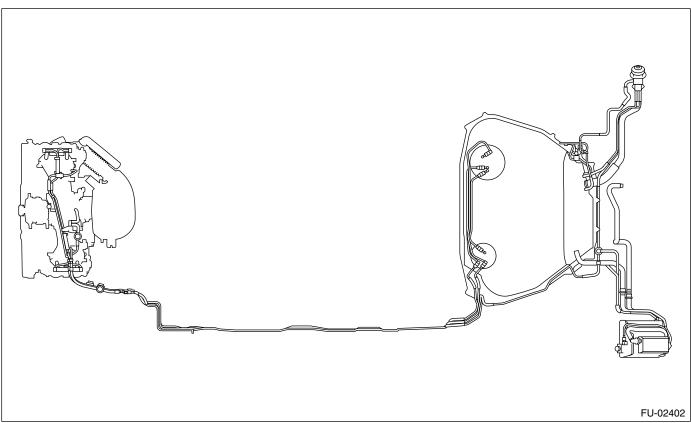
33. Fuel Delivery, Return and Evaporation Lines

A: REMOVAL

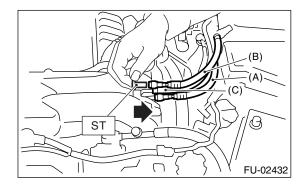
- 1) Set the vehicle on a lift.
- 2) Release the fuel pressure. <Ref. to FU(H4DOTC)-44, RELEASING OF FUEL PRESSURE, PROCEDURE, Fuel.>
- 3) Open the fuel filler flap lid, and remove the fuel filler cap.
- 4) Remove the floor mat. <Ref. to EI-72, REMOVAL, Floor Mat.>
- 5) Disconnect the fuel delivery pipes and hoses, and then disconnect the fuel return pipes and hoses, evaporation pipes and hoses.



- 6) In the engine compartment, disconnect the fuel delivery hoses, return hoses, and evaporation hose.
 - (1) Disconnect the quick connector of fuel delivery line and return line by pushing the ST in the direction of arrow.
- ST 42099AE000 CONNECTOR REMOVER
 - (2) Remove the clip, and disconnect the evaporation hose from pipe.

WARNING:

- · Be careful not to spill fuel.
- Catch the fuel from hoses using a container or cloth.



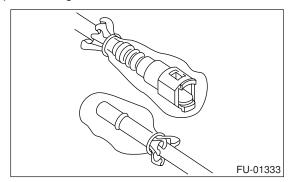
- (A) Fuel delivery hose
- (B) Return hose
- (C) Evaporation hose

7) Lift-up the vehicle.

Fuel Delivery, Return and Evaporation Lines

FUEL INJECTION (FUEL SYSTEMS)

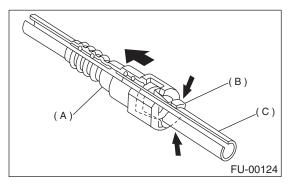
- 8) Remove the fuel tank. <Ref. to FU(H4DOTC)-45, REMOVAL, Fuel Tank.>
- 9) Separate the quick connector on fuel line.
 - (1) Clean the pipe and connector, if they are covered with dust.
 - (2) To prevent from damaging or entering foreign matter, wrap the pipes and connectors with plastic bag, etc.



- (3) Hold the connector (A) and push retainer (B) down.
- (4) Pull out the connector (A) from retainer (B).

CAUTION:

Always use a new retainer except in use of engine compartment.



- (A) Connector
- (B) Retainer
- (C) Pipe

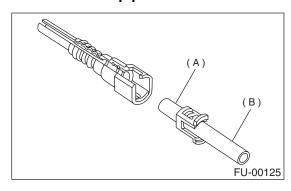
B: INSTALLATION

1) Connect the quick connector on fuel line.

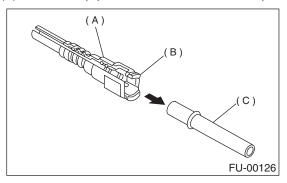
CAUTION:

• Always use a new retainer except in use of engine compartment.

 Make sure that the connected portion is not damaged or dust-covered. If necessary, clean the seal surface of pipe.



- (A) Seal surface
- (B) Pipe
- (1) Set the new retainer (B) to connector (A).
- (2) Push the pipe into the connector completely.

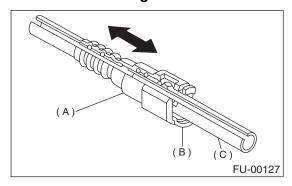


- (A) Connector
- (B) Retainer
- (C) Pipe

CAUTION:

- Pull the connector to ensure it is connected securely.
- Ensure the two retainer pawls are engaged in their mating positions in the connector.

• Be sure to inspect the hoses and their connections for fuel leakage.



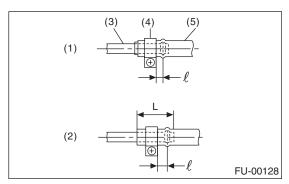
- (A) Connector
- (B) Retainer
- (C) Pipe
- 2) Connect the fuel delivery hose to the pipe with an overlap of 20 to 25 mm (0.79 to 0.98 in).

Type A: When the amount to be inserted is specified.

Type B: When the amount to be inserted is not specified.

0 : 2.5±1.5 mm (0.098±0.059 in)

L: 22.5±2.5 mm (0.886±0.098 in)



- (1) Type A
- (2) Type B
- (3) Pipe
- (4) Clamp
- (5) Hose
- 3) Connect the return hose and evaporation hose to the pipe by approx. 15 mm (0.59 in) from hose end.

Fuel return hose:

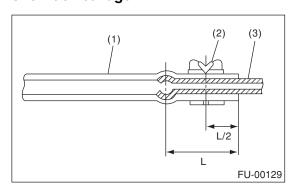
 $L = 22.5\pm2.5 \text{ mm } (0.886\pm0.098 \text{ in})$

Fuel evaporation hose:

 $L = 17.5\pm2.5 \text{ mm } (0.689\pm0.098 \text{ in})$

CAUTION:

Be sure to inspect the hoses and their connections for fuel leakage.



- (1) Hose
- (2) Clip
- (3) Pipe

C: INSPECTION

- 1) Make sure that there are no cracks on the fuel pipes and fuel hoses.
- 2) Make sure the fuel pipe and fuel hose connections are tightened firmly.