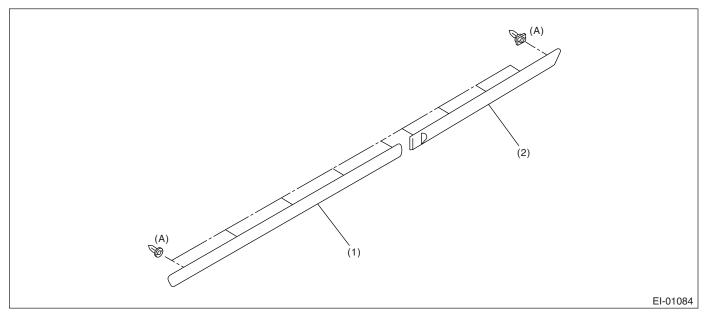
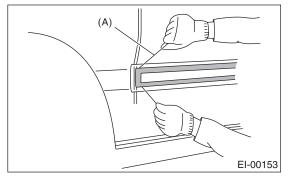
13.Side Protector A: REMOVAL



(1) Front door protector

(2) Rear door protector

1) Slide in a thin thread (A) of 0.8 mm (0.031 in) diameter or less (fishing line etc.) between body and protector, cut the double-sided tape, and pull the protector toward you, and remove the clip using clip remover.



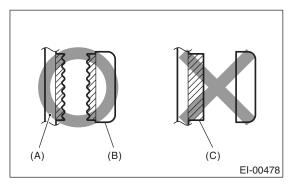
NOTE:

• To optimize the effect of solvent, slide the thread along body without removing the double-sided tape on the surface of body and spoiler.

• If it is difficult to detach the double-sided tape, warm up to approx. $40^{\circ}C$ ($104^{\circ}F$).

(A) White clip

• If the double-sided tape remains thick on the surface due to interfacial peeling, apply the solvent after slicing off the double-sided tape using a cutter.



- (A) Panel
- (B) Side protector
- (C) Double-sided tape

2) Apply masking tape around the double-sided tape remaining on the surface of body or spoiler.3) Apply solvent uniformly on double-sided tape using a brush.

CAUTION:

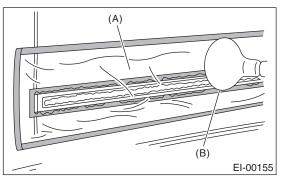
• Do not use the solvent to the body which is repaired with lacquer paint.

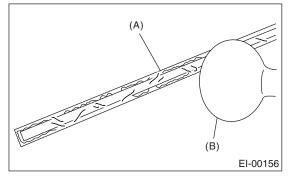
• Wipe off immediately when the solvent is touched on surface of the body or spoiler.

Solvent:

3M 8907 or equivalent

4) Cover the area where solvent is applied using plastic wrap (A), and then heat the double-sided tape for 5 to 10 minutes in $40 - 60^{\circ}$ C (104 - 140°F) using a heat lamp (B).





CAUTION:

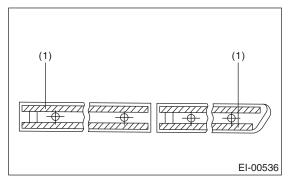
Do not heat the double-sided tape until the surface becomes white and excessively dried.

5) Remove the double-sided tape using a plastic spatula.

6) After completely removing the double-sided tape, detach the masking tape and clean the surface using a cotton cloth damped with white gaso-line.

B: INSTALLATION

1) Apply primer to the protector surface where the double-sided tape to be adhered, and then adhere the double-sided tape as shown in the figure.



(1) Double-sided tape: thickness 1.2 mm (0.047 in), width 5mm (0.197 in)

Primer: 3M K-500 or equivalent

Double-sided tape:

3M 5531-5 or equivalent

2) Heat the adhering part using a heat lamp.
Body side: 40 — 60°C (104 — 140°F)
Protector side: 20 — 30°C (68 — 86°F)
3) Detach the double-sided tape backing sheet, align the clip position, and then adhere to the body using care to avoid air entering.

CAUTION:

To keep the adhesion, do not wash the vehicle within 24 hours from installation.