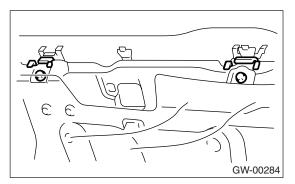
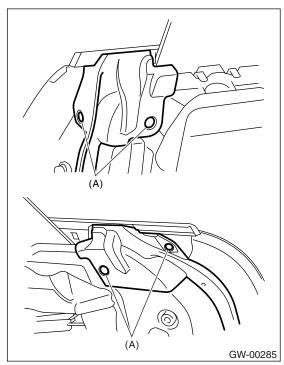
# 11.Rear Door Glass

## A: REMOVAL

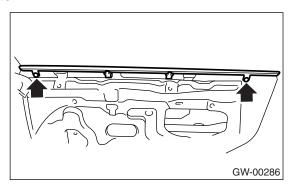
- 1) Remove the rear door trim. <Ref. to EI-48, RE-MOVAL, Door Trim.>
- 2) Remove the sealing cover. <Ref. to EB-24, RE-MOVAL, Rear Sealing Cover.>
- 3) Remove the stabilizer.



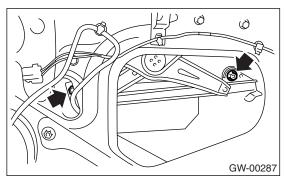
4) Remove the clips (A), and remove the front end and rear end of weather strip.



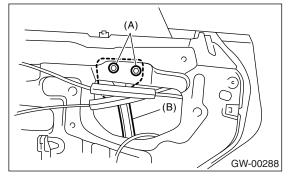
5) Loosen the two screws to remove weather strip outer.



6) Operate the power window switch to move the glass to position shown in the figure, and then remove the two nuts through service holes.



7) Remove the rear sash retaining nuts (A) and move rear sash (B) backward.



8) Remove the door glass.

#### **CAUTION:**

- Since the gear may be disengaged, do not turn regulator in the closing direction after removal of the glass.
- Avoid impact and damage to the glass.

## **B: INSTALLATION**

1) Install in the reverse order of removal.

## **CAUTION:**

Make sure that glass stay is placed securely in sash.

Adjust the rear door glass. <Ref. to GW-25, AD-JUSTMENT, Rear Door Glass.>

### Tightening torque:

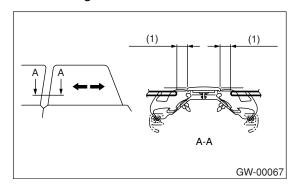
Refer to "COMPONENT" of "General Description". <Ref. to GW-5, REAR DOOR GLASS, COMPONENT, General Description.>

## C: ADJUSTMENT

#### NOTE:

The rear door glass, as a rule, should be adjusted in the same manner as front door glass, although they are different in dimension. <Ref. to GW-12, ADJUSTMENT, Front Door Glass.>

1) Adjust the glass position using the following dimensions as a guide line.



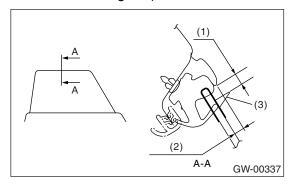
(1) 11 mm (0.433 in)

#### NOTE:

- If dimensions are smaller than the given dimensions, glass may get caught in weather strip during lifting/lowering operation and may not be fully open.
- After adjustment, move the glass up and down to check whether it is caught.
- 2) Install the ST to glass and adjust the glass adhesion to the value shown.

# ST 61299AE010 SPA

SPACER (Glass thickness: 4 mm (0.157 in) for rear door glass)



- (1) 3.2 4.8 mm (0.126 0.189 in)
- (2) When reusing weather strip: 5.5 mm (0.217 in) When replacing weather strip: 5.0 mm (0.197 in)
- (3) ST

#### NOTE:

- If rear glass adhesion is higher than necessary, glass may get caught in weather strip of center pillar corner, resulting in early wear of weather strip. Care should be taken for adjustment.
- After adjustment, move the glass up and down to check whether it is caught.